



ORANGE 5X DECOLORIZED OIL

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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Version: 1.7

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : ORANGE 5X DECOLORIZED OIL
Product code : 50-6200-11

1.2. Recommended use and restrictions on use

1.3. Supplier

The Lebermuth Company
4004 Technology Drive
South Bend, IN 46628 - United States
T 574-259-7000 - F 574-258-7450
info@lebermuth.com - www.lebermuth.com

1.4. Emergency telephone number

Emergency number : CHEMTREC - USA: 800-424-9300 International: +1 703-527-3887 / 1-800-424-9300
CCN 13010

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Flammable liquids Category 3	Flammable liquid and vapor
Skin corrosion/irritation Category 2	Causes skin irritation
Skin sensitization, Category 1	May cause an allergic skin reaction
Aspiration hazard Category 1	May be fatal if swallowed and enters airways

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

Flammable liquid and vapor
May be fatal if swallowed and enters airways
Causes skin irritation
May cause an allergic skin reaction

Precautionary statements (GHS US) :

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Keep container tightly closed.
Ground/Bond container and receiving equipment.
Use explosion-proof electrical/ventilating/lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Avoid breathing dust/fume/gas/mist/vapors/spray.
Wash hands, forearms and face thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Immediately call a poison center or doctor.
If on skin: Wash with plenty of water.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
Specific treatment (see supplemental first aid instruction on this label).
Do NOT induce vomiting.
If skin irritation occurs: Get medical advice/attention.
If skin irritation or rash occurs: Get medical advice/attention.
Take off contaminated clothing and wash it before reuse.

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Wash contaminated clothing before reuse.
In case of fire: Use media other than water to extinguish.
Store in a well-ventilated place. Keep cool.
Store locked up.
Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
D-LIMONENE	(CAS-No.) 5989-27-5	≥ 50	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Skin Sens. 1B, H317 Asp. Tox. 1, H304
BETA-MYRCENE	(CAS-No.) 123-35-3	1 – 5	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Asp. Tox. 1, H304
CITRAL	(CAS-No.) 5392-40-5	0.1 – 1	Skin Irrit. 2, H315 Eye Irrit. 2A, H319 Skin Sens. 1, H317 STOT RE 2, H373
DELTA-3-CARENE	(CAS-No.) 13466-78-9	0.1 – 1	Flam. Liq. 3, H226 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Skin Sens. 1, H317 Asp. Tox. 1, H304

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Rinse skin with water/shower. Remove/Take off immediately all contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact : None under normal conditions.
Symptoms/effects after ingestion : Risk of lung edema.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Specific hazards arising from the chemical

Fire hazard : Flammable liquid and vapor.
Explosion hazard : No direct explosion hazard.

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Reactivity : Flammable liquid and vapor.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Stop leak if safe to do so. Notify authorities if product enters sewers or public waters. Absorb spillage to prevent material-damage.

6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.

Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Absorb spilled material with sand or earth. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams. Stop leak, if possible without risk.

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.

Precautions for safe handling : Ensure good ventilation of the work station. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Wear personal protective equipment. Avoid contact with skin and eyes. Avoid breathing dust/fume/gas/mist/vapors/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store in a well-ventilated place. Keep cool. Keep container tightly closed. Store locked up.

Packaging materials : Store always product in container of same material as original container.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

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No additional information available

D-LIMONENE (5989-27-5)

No additional information available

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BETA-MYRCENE (123-35-3)	
No additional information available	
CITRAL (5392-40-5)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Citral
ACGIH OEL TWA	5 ppm (IFV - Inhalable fraction and vapor)
Remark (ACGIH)	TLV® Basis: Body weight eff; URT irr; eye dam. Notations: Skin; DSEN; A4 (Not classifiable as a Human Carcinogen)
Regulatory reference	ACGIH 2024
DELTA-3-CARENE (13466-78-9)	
No additional information available	

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment



SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Color : COLORLESS TO PALE YELLOW
Odor : CHARACTERISTIC, FRESH SWEET ORANGE ODOR
Odor threshold : No data available
pH : No data available
Melting point : Not applicable
Freezing point : No data available
Boiling point : No data available
Flash point : 56 °C
Relative evaporation rate (butyl acetate=1) : No data available
Flammability : Not applicable.
Vapor pressure : No data available
Relative vapor density at 20°C : No data available
Relative density : 0.841 (0.835 – 0.848)
Solubility : Insoluble.

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Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

Refractive index : 1.47 (1.465 – 1.478)

SECTION 10: Stability and reactivity

10.1. Reactivity

Flammable liquid and vapor.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

Avoid contact with hot surfaces. Heat. No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

D-LIMONENE (5989-27-5)

LD50 oral rat	> 2000 mg/kg body weight (OECD 423: Acute Oral Toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s))
LD50 dermal rabbit	> 5000 mg/kg body weight (Equivalent or similar to OECD 402, 24 h, Rabbit, Read-across, Dermal, 7 day(s))

BETA-MYRCENE (123-35-3)

LD50 oral rat	> 11390 mg/kg body weight Animal: rat
LD50 dermal rabbit	> 5000 mg/kg body weight Animal: rabbit, Guideline: OECD Guideline 402 (Acute Dermal Toxicity)

CITRAL (5392-40-5)

LD50 oral rat	≈ 6800 mg/kg body weight Animal: rat
LD50 dermal rat	> 2000 mg/kg body weight Animal: rat, Remarks on results: other:

DELTA-3-CARENE (13466-78-9)

ATE US (oral)	4800 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h

Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Not classified
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified

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BETA-MYRCENE (123-35-3)	
IARC group	2B - Possibly carcinogenic to humans
CITRAL (5392-40-5)	
NOAEL (chronic,oral,animal/male,2 years)	60 mg/kg body weight Animal: mouse, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Remarks on results: other:

Reproductive toxicity : Not classified

STOT-single exposure : Not classified

STOT-repeated exposure : Not classified

BETA-MYRCENE (123-35-3)	
LOAEL (oral,rat,90 days)	250 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
NOAEL (subchronic,oral,animal/male,90 days)	500 mg/kg body weight Animal: mouse, Animal sex: male, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)
NOAEL (subchronic,oral,animal/female,90 days)	250 mg/kg body weight Animal: mouse, Animal sex: female, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity Study in Rodents)

CITRAL (5392-40-5)	
LOAEC (inhalation,rat,gas,90 days)	68 ppm Animal: rat, Animal sex: female
NOAEL (oral,rat,90 days)	100 mg/kg body weight Animal: rat, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
NOAEC (inhalation,rat,gas,90 days)	34 ppm Animal: rat, Animal sex: female
NOAEL (subchronic,oral,animal/male,90 days)	60 mg/kg body weight Animal: mouse, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
STOT-repeated exposure	May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard : May be fatal if swallowed and enters airways.

Viscosity, kinematic : No data available

Symptoms/effects after inhalation : Although no appropriate human or animal health effects data are known to exist, this material is expected to be an inhalation hazard.

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : None under normal conditions.

Symptoms/effects after ingestion : Risk of lung edema.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

D-LIMONENE (5989-27-5)	
LC50 - Fish [1]	720 µg/l (Equivalent or similar to OECD 203, 96 h, Pimephales promelas, Flow-through system, Fresh water, Experimental value)
EC50 - Crustacea [1]	0.307 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Semi-static system, Fresh water, Experimental value, GLP)
LC50 - Fish [2]	702 µg/l Test organisms (species): Pimephales promelas
EC50 - Crustacea [2]	0.51 mg/l Test organisms (species): Daphnia magna

BETA-MYRCENE (123-35-3)	
EC50 - Crustacea [1]	1.47 mg/l Test organisms (species): Daphnia magna

CITRAL (5392-40-5)	
LC50 - Fish [1]	6.78 mg/l Test organisms (species): Leuciscus idus
EC50 - Crustacea [1]	6.8 mg/l Test organisms (species): Daphnia magna

12.2. Persistence and degradability

D-LIMONENE (5989-27-5)	
Persistence and degradability	Readily biodegradable in water.
ThOD	3.29 g O ₂ /g substance

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BETA-MYRCENE (123-35-3)

Persistence and degradability	Readily biodegradable in water.
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12.3. Bioaccumulative potential

D-LIMONENE (5989-27-5)

BCF - Fish [1]	864.8 l/kg (BCFBAF v3.01, Pisces, QSAR, Fresh weight)
Partition coefficient n-octanol/water (Log Pow)	4.38 (Experimental value, Equivalent or similar to OECD 117, 37 °C)
Bioaccumulative potential	Potential for bioaccumulation ($4 \leq \text{Log Kow} \leq 5$).

BETA-MYRCENE (123-35-3)

Partition coefficient n-octanol/water (Log Pow)	5.285 (Literature, 25 °C)
Bioaccumulative potential	High potential for bioaccumulation ($\text{Log Kow} > 5$).

12.4. Mobility in soil

D-LIMONENE (5989-27-5)

Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.049 – 3.801 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Low potential for mobility in soil.

BETA-MYRCENE (123-35-3)

Ecology - soil	No (test)data on mobility of the substance available.
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12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Regional waste regulation	: Disposal must be done according to official regulations.
Waste treatment methods	: Dispose of contents/container in accordance with licensed collector's sorting instructions.
Sewage disposal recommendations	: Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	: Disposal must be done according to official regulations.
Additional information	: Flammable vapors may accumulate in the container. Do not re-use empty containers.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description (DOT)	: UN1197 Extracts, flavoring, liquid (Regulated for Bulk only), 3, III
UN-No.(DOT)	: UN1197
Proper Shipping Name (DOT)	: Extracts, flavoring, liquid (Regulated for Bulk only)
Class (DOT)	: 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT)	: III - Minor Danger
Hazard labels (DOT)	: 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx)	: 203
DOT Packaging Bulk (49 CFR 173.xxx)	: 242

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DOT Special Provisions (49 CFR 172.102)	: B1 - If the material has a flash point at or above 38 C (100 F) and below 93 C (200 F), then the bulk packaging requirements of 173.241 of this subchapter are applicable. If the material has a flash point of less than 38 C (100 F), then the bulk packaging requirements of 173.242 of this subchapter are applicable. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T2 - 1.5 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 220 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Emergency Response Guide (ERG) Number	: 127
Other information	: No supplementary information available.

Transportation of Dangerous Goods

Transport document description (TDG)	: UN1197 EXTRACTS, FLAVOURING, LIQUID (Regulated for Bulk only), 3, III
UN-No. (TDG)	: UN1197
Proper Shipping Name (TDG)	: EXTRACTS, FLAVOURING, LIQUID
TDG Primary Hazard Classes	: 3 - Class 3 - Flammable Liquids
Packing group (TDG)	: III - Minor Danger
Explosive Limit and Limited Quantity Index	: 5 L
Passenger Carrying Road Vehicle or Passenger Carrying Railway Vehicle Index	: 60 L

Transport by sea

Transport document description (IMDG)	: UN 1197 EXTRACTS, LIQUID, 3, III
UN-No. (IMDG)	: 1197
Proper Shipping Name (IMDG)	: EXTRACTS, LIQUID
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: III - substances presenting low danger
Limited quantities (IMDG)	: 5 L

Air transport

Transport document description (IATA)	: UN 1197 Extracts, liquid, 3, III
UN-No. (IATA)	: 1197
Proper Shipping Name (IATA)	: Extracts, liquid
Class (IATA)	: 3 - Flammable Liquids
Packing group (IATA)	: III - Low danger

SECTION 15: Regulatory information

15.1. US Federal regulations

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Not listed on the United States TSCA (Toxic Substances Control Act) inventory

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15.2. International regulations

CANADA

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Listed on the Canadian DSL (Domestic Substances List)

BETA-MYRCENE (123-35-3)

Listed on the Canadian DSL (Domestic Substances List)

CITRAL (5392-40-5)

Listed on the Canadian DSL (Domestic Substances List)

DELTA-3-CARENE (13466-78-9)

Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

BETA-MYRCENE (123-35-3)

Listed on IARC (International Agency for Research on Cancer)
Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on INSQ (Mexican National Inventory of Chemical Substances)


CITRAL (5392-40-5)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active
Listed on INSQ (Mexican National Inventory of Chemical Substances)

DELTA-3-CARENE (13466-78-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

15.3. US State regulations

 **WARNING:** This product can expose you to beta-myrcene, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16: Other information

Revision date : 04/11/2024

Full text of H-phrases:

H226	Flammable liquid and vapor
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H332	Harmful if inhaled
H373	May cause damage to organs through prolonged or repeated exposure

SDS US (GHS HazCom 2012) - Lebermuth

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.